

**Production Worksheet**

Wilcom EmbroideryStudio - Designing

**\*MARTIAL ARTS\***

Design: **MARTIAL ARTS**

Title: **MARTIAL ARTS**

Stitches: 17,001  
 Height: 2.14 in  
 Width: 3.78 in  
 Colors: 3  
 Colorway: Candle  
 Zoom: 1.35

Machine format: Tajima  
 Color changes: 5  
 Stops: 6  
 Trims: 20  
 Appliqués: 0  
 Left: 48.0 mm  
 Right: 48.0 mm  
 Up: 27.1 mm  
 Down: 27.1 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 8.07 in<sup>2</sup>  
 Max stitch: 7.0 mm  
 Min stitch: 0.3 mm  
 Max jump: 7.0 mm  
 Total thread: 279.23ft  
 Total bobbin: 98.20ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	30	Red	4,020	1146	Red	Madeira Classic 40
2.	13	Black	4,302	1000	Black	Madeira Classic 40
3.	17	White	1,592	1001	White	Madeira Classic 40
4.	13	Black	915	1000	Black	Madeira Classic 40
5.	30	Red	3,480	1146	Red	Madeira Classic 40
6.	13	Black	2,690	1000	Black	Madeira Classic 40



Stitches: 17,001  
Height: 2.14 in  
Width: 3.78 in  
Colors: 3  
Colorway: Candle  
Zoom: 0.49

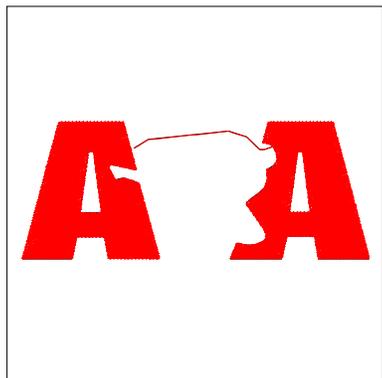
**Color Film**

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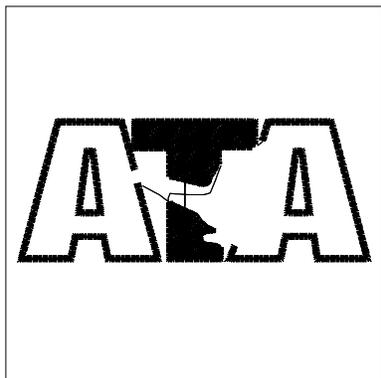
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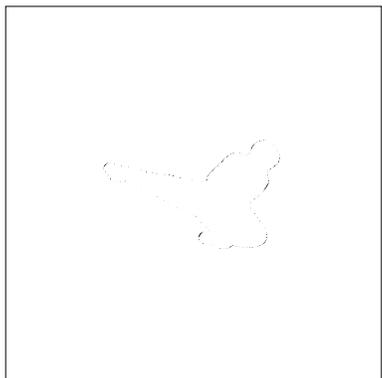
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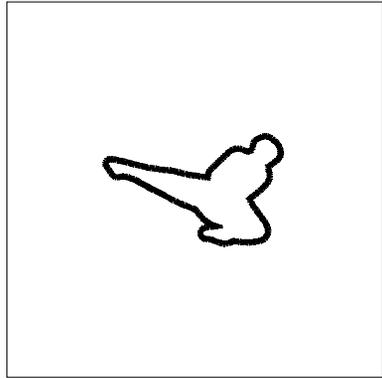
Stop #: 1  
Element:  
Code: 1146  
Name: Red  
Chart: Madeira Classic 40  
Stitches: 4,020  
Thread used: 78.62ft



Stop #: 2  
Element:  
Code: 1000  
Name: Black  
Chart: Madeira Classic 40  
Stitches: 4,302  
Thread used: 67.42ft



Stop #: 3  
Element:  
Code: 1001  
Name: White  
Chart: Madeira Classic 40  
Stitches: 1,592  
Thread used: 29.89ft



Stop #: 4  
Element:  
Code: 1000  
Name: Black  
Chart: Madeira Classic 40  
Stitches: 915  
Thread used: 12.42ft



Stop #: 5  
Element:  
Code: 1146  
Name: Red  
Chart: Madeira Classic 40  
Stitches: 3,480  
Thread used: 56.74ft



Stop #: 6  
Element:  
Code: 1000  
Name: Black  
Chart: Madeira Classic 40  
Stitches: 2,690  
Thread used: 32.17ft