

Production Worksheet

Wilcom EmbroideryStudio - Designing

NATIONAL GUARD (1)

Design: **NATIONAL GUARD (1)**

Title: **NATIONAL GUARD**

Stitches: 23,617
 Height: 3.18 in
 Width: 3.18 in
 Colors: 9
 Colorway: Candle
 Zoom: 1.48

Machine format: Tajima
 Color changes: 20
 Stops: 21
 Trims: 39
 Appliqués: 0
 Left: 40.4 mm
 Right: 40.4 mm
 Up: 40.4 mm
 Down: 40.4 mm
 EndX: 0.00 in
 EndY: 0.00 in
 Area: 10.14 in²
 Max stitch: 10.3 mm
 Min stitch: 0.0 mm
 Max jump: 7.0 mm
 Total thread: 387.25ft
 Total bobbin: 133.57ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	20	Gold	3,033	1025	Gold	Madeira Classic 40
2.	13	Black	1,193	1000	Black	Madeira Classic 40
3.	1	Navy Blue	3,907	1243	Navy Blue	Madeira Classic 40
4.	10	Light Green	3,253	1248	Light Green	Madeira Classic 40
5.	20	Gold	2,492	1025	Gold	Madeira Classic 40
6.	4	New Blue	272	1029	New Blue	Madeira Classic 40
7.	17	White	592	1001	White	Madeira Classic 40
8.	13	Black	590	1000	Black	Madeira Classic 40
9.	17	White	310	1001	White	Madeira Classic 40
10.	19	Yellow	234	1064	Yellow	Madeira Classic 40
11.	20	Gold	499	1025	Gold	Madeira Classic 40
12.	21	Dark Brown	975	1257	Dark Brown	Madeira Classic 40
13.	17	White	343	1001	White	Madeira Classic 40
14.	30	Red	197	1146	Red	Madeira Classic 40
15.	13	Black	24	1000	Black	Madeira Classic 40
16.	19	Yellow	37	1064	Yellow	Madeira Classic 40
17.	20	Gold	373	1025	Gold	Madeira Classic 40
18.	17	White	108	1001	White	Madeira Classic 40
19.	4	New Blue	117	1029	New Blue	Madeira Classic 40
20.	13	Black	2,028	1000	Black	Madeira Classic 40
21.	17	White	3,038	1001	White	Madeira Classic 40



Stitches: 23,617
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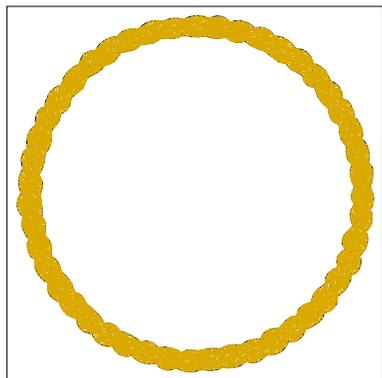
Color Film

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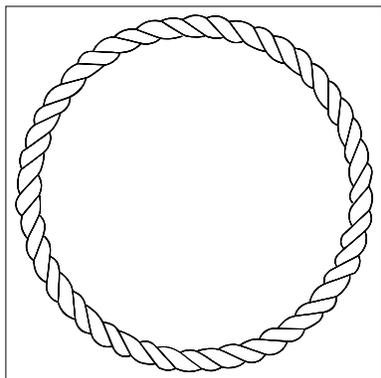
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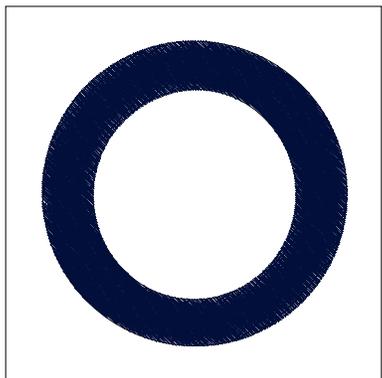
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Stop #: 1
Element:
Code: 1025
Name: Gold
Chart: Madeira Classic 40
Stitches: 3,033
Thread used: 61.22ft



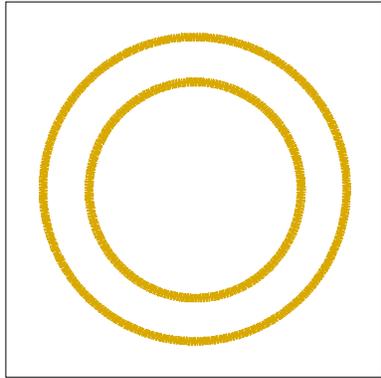
Stop #: 2
Element:
Code: 1000
Name: Black
Chart: Madeira Classic 40
Stitches: 1,193
Thread used: 14.81ft



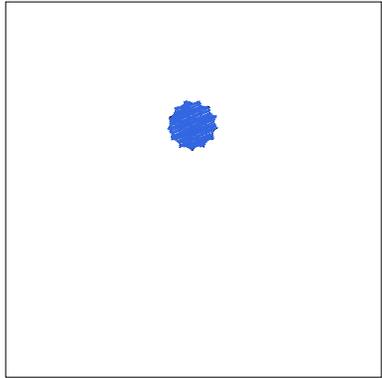
Stop #: 3
Element:
Code: 1243
Name: Navy Blue
Chart: Madeira Classic 40
Stitches: 3,907
Thread used: 81.19ft



Stop #: 4
Element:
Code: 1248
Name: Light Green
Chart: Madeira Classic 40
Stitches: 3,253
Thread used: 63.53ft



Stop #: 5
Element:
Code: 1025
Name: Gold
Chart: Madeira Classic 40
Stitches: 2,492
Thread used: 36.95ft



Stop #: 6
Element:
Code: 1029
Name: New Blue
Chart: Madeira Classic 40
Stitches: 272
Thread used: 4.46ft

Color Film

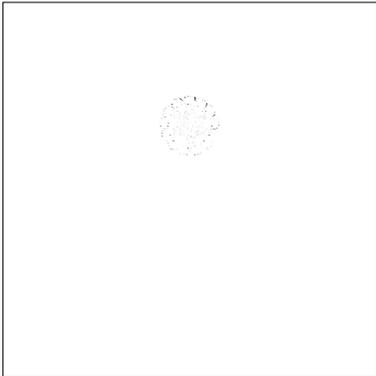
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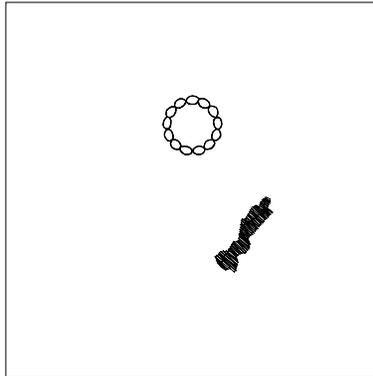
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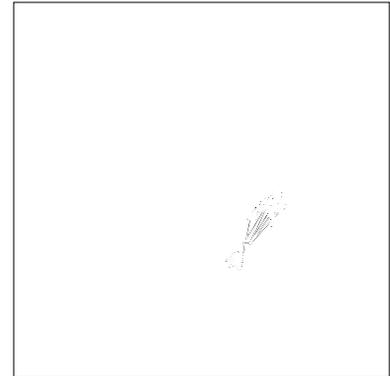
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Colors: 9
Colorway: Candle
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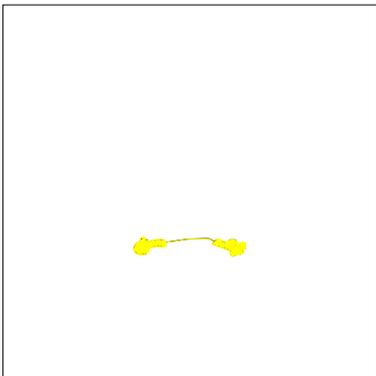
Stop #: 7
Element:
Code: 1001
Name: White
Chart: Madeira Classic 40
Stitches: 592
Thread used: 7.62ft



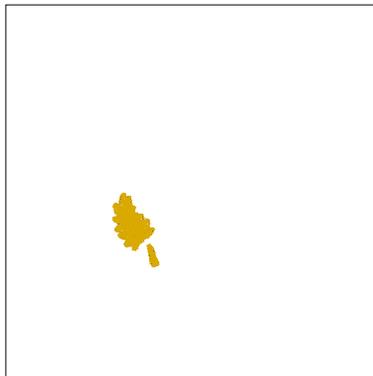
Stop #: 8
Element:
Code: 1000
Name: Black
Chart: Madeira Classic 40
Stitches: 590
Thread used: 6.45ft



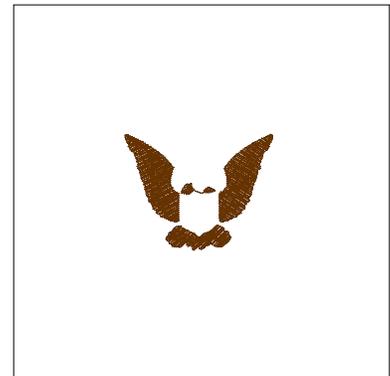
Stop #: 9
Element:
Code: 1001
Name: White
Chart: Madeira Classic 40
Stitches: 310
Thread used: 3.64ft



Stop #: 10
Element:
Code: 1064
Name: Yellow
Chart: Madeira Classic 40
Stitches: 234
Thread used: 3.08ft



Stop #: 11
Element:
Code: 1025
Name: Gold
Chart: Madeira Classic 40
Stitches: 499
Thread used: 6.66ft



Stop #: 12
Element:
Code: 1257
Name: Dark Brown
Chart: Madeira Classic 40
Stitches: 975
Thread used: 15.05ft

Color Film

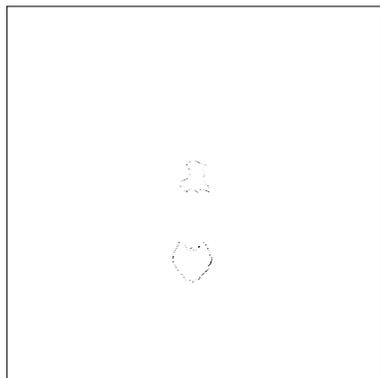
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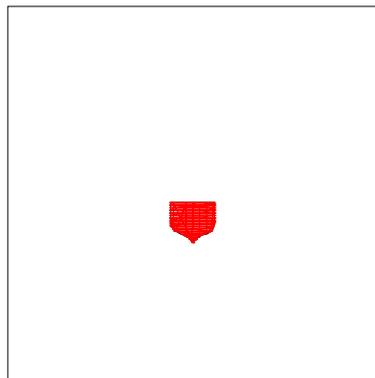
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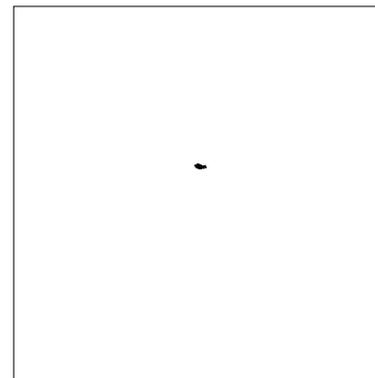
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Colors: 9
Colorway: Candle
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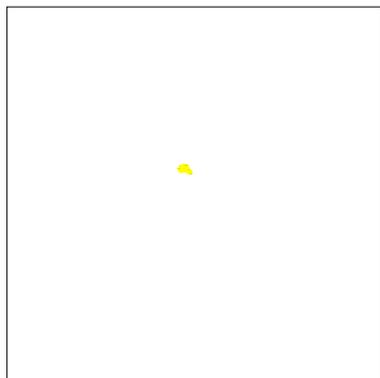
Stop #: 13
Element:
Code: 1001
Name: White
Chart: Madeira Classic 40
Stitches: 343
Thread used: 5.08ft



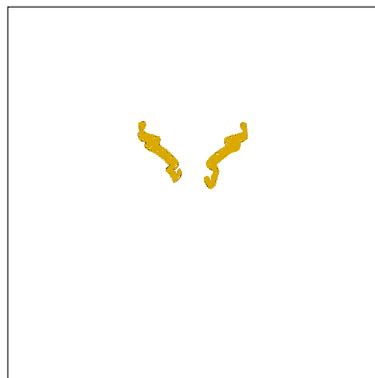
Stop #: 14
Element:
Code: 1146
Name: Red
Chart: Madeira Classic 40
Stitches: 197
Thread used: 3.49ft



Stop #: 15
Element:
Code: 1000
Name: Black
Chart: Madeira Classic 40
Stitches: 24
Thread used: 0.28ft



Stop #: 16
Element:
Code: 1064
Name: Yellow
Chart: Madeira Classic 40
Stitches: 37
Thread used: 0.45ft



Stop #: 17
Element:
Code: 1025
Name: Gold
Chart: Madeira Classic 40
Stitches: 373
Thread used: 5.43ft



Stop #: 18
Element:
Code: 1001
Name: White
Chart: Madeira Classic 40
Stitches: 108
Thread used: 1.31ft

Color Film

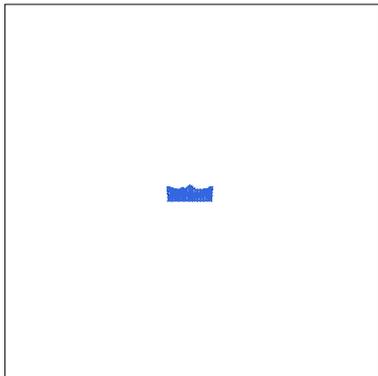
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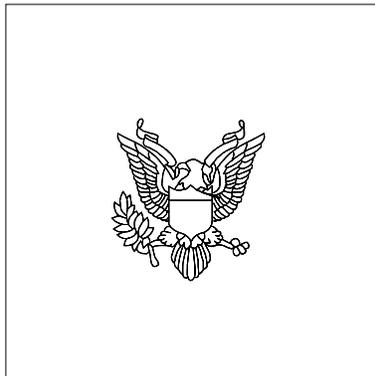
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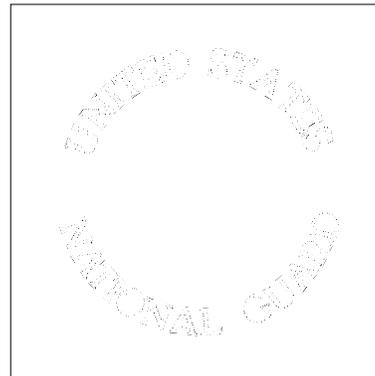
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Stop #: 19
Element:
Code: 1029
Name: New Blue
Chart: Madeira Classic 40
Stitches: 117
Thread used: 1.97ft



Stop #: 20
Element:
Code: 1000
Name: Black
Chart: Madeira Classic 40
Stitches: 2,028
Thread used: 20.54ft



Stop #: 21
Element:
Code: 1001
Name: White
Chart: Madeira Classic 40
Stitches: 3,038
Thread used: 37.15ft