

**Production Worksheet**

Wilcom EmbroideryStudio - Designing

**\*OAKSTONE LOGO\***

Design: **OAKSTONE LOGO**

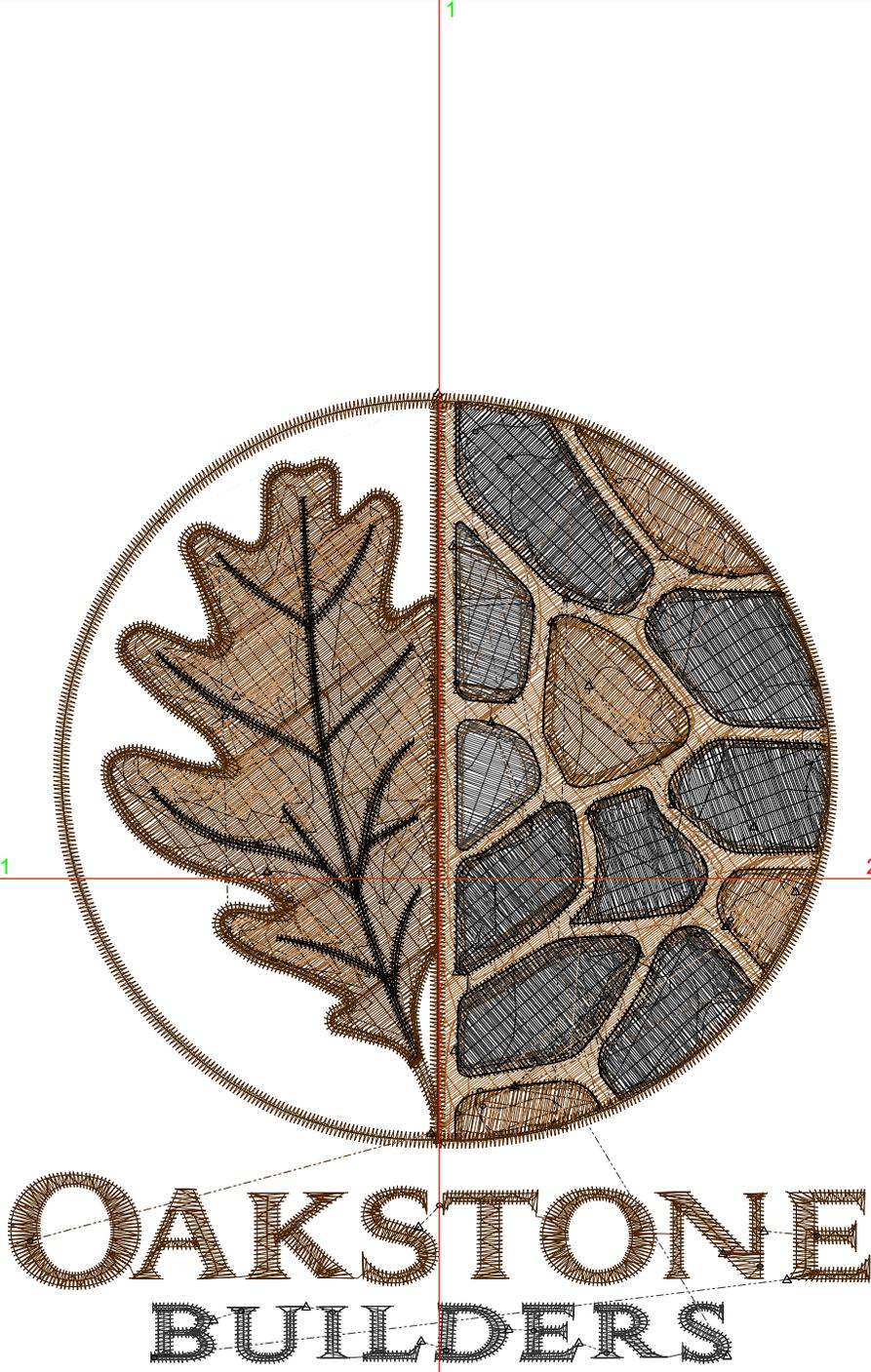
Title: **OAKSTONE LOGO**

Stitches: 23,192  
 Height: 3.55 in  
 Width: 3.15 in  
 Colors: 6  
 Colorway: Candle  
 Zoom: 1.47

Machine format: Tajima  
 Color changes: 14  
 Stops: 15  
 Trims: 60  
 Appliqués: 0  
 Left: 40.0 mm  
 Right: 40.0 mm  
 Up: 45.1 mm  
 Down: 45.1 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 11.17 in<sup>2</sup>  
 Max stitch: 7.0 mm  
 Min stitch: 0.1 mm  
 Max jump: 7.0 mm  
 Total thread: 370.06ft  
 Total bobbin: 126.20ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	22		3,135	1191	Brown	Madeira Classic 40
2.	13		2,538	1000	Black	Madeira Classic 40
3.	35		1,927	1164	Charcol Gray	Madeira Classic 40
4.	21		1,069	1257	Dark Brown	Madeira Classic 40
5.	22		282	1191	Brown	Madeira Classic 40
6.	23		260	1255	Light Brown	Madeira Classic 40
7.	13		933	1000	Black	Madeira Classic 40
8.	21		697	1257	Dark Brown	Madeira Classic 40
9.	17		2,719	1001	White	Madeira Classic 40
10.	21		2,321	1257	Dark Brown	Madeira Classic 40
11.	22		688	1191	Brown	Madeira Classic 40
12.	23		529	1255	Light Brown	Madeira Classic 40
13.	13		1,302	1000	Black	Madeira Classic 40
14.	21		3,768	1257	Dark Brown	Madeira Classic 40
15.	35		1,022	1164	Charcol Gray	Madeira Classic 40



# Color Film

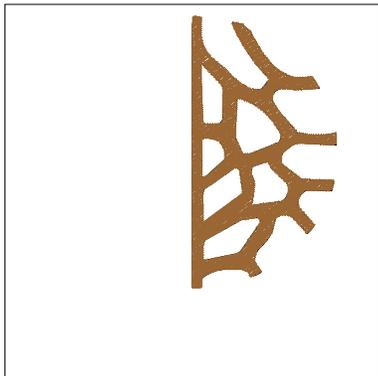
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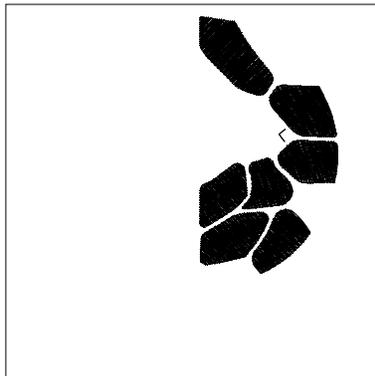
Design: **OAKSTONE LOGO**

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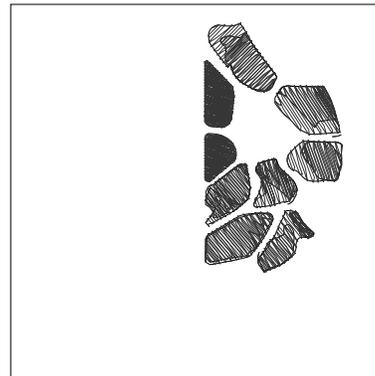
Stitches: 23,192  
Height: 3.55 in  
Width: 3.15 in  
Colors: 6  
Colorway: Candle  
Zoom: 0.53



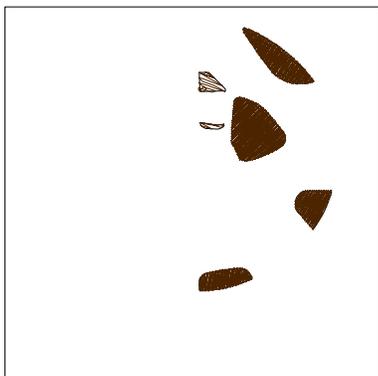
Stop #: 1  
Element:  
Code: 1191  
Name: Brown  
Chart: Madeira Classic 40  
Stitches: 3,135  
Thread used: 49.25ft



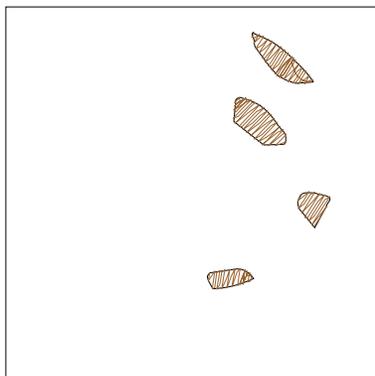
Stop #: 2  
Element:  
Code: 1000  
Name: Black  
Chart: Madeira Classic 40  
Stitches: 2,538  
Thread used: 45.29ft



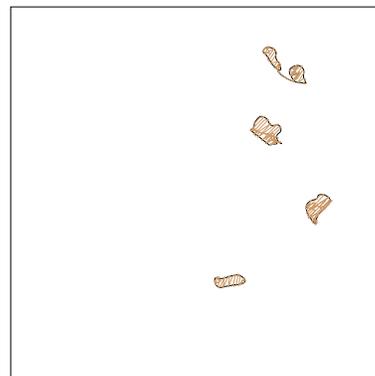
Stop #: 3  
Element:  
Code: 1164  
Name: Charcol Gray  
Chart: Madeira Classic 40  
Stitches: 1,927  
Thread used: 31.71ft



Stop #: 4  
Element:  
Code: 1257  
Name: Dark Brown  
Chart: Madeira Classic 40  
Stitches: 1,069  
Thread used: 17.71ft



Stop #: 5  
Element:  
Code: 1191  
Name: Brown  
Chart: Madeira Classic 40  
Stitches: 282  
Thread used: 4.35ft



Stop #: 6  
Element:  
Code: 1255  
Name: Light Brown  
Chart: Madeira Classic 40  
Stitches: 260  
Thread used: 3.28ft

Stitches: 23,192  
Height: 3.55 in  
Width: 3.15 in  
Colors: 6  
Colorway: Candle  
Zoom: 0.53

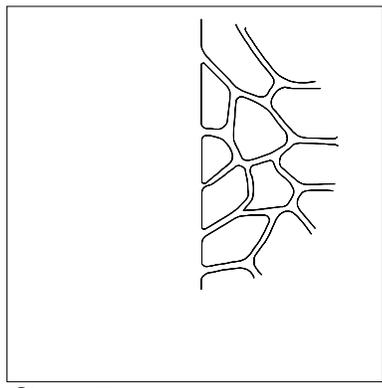
**Color Film**

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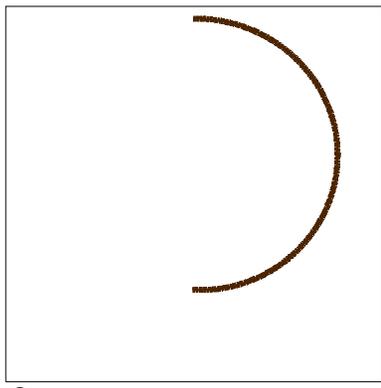
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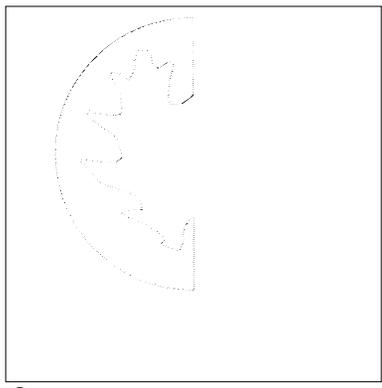
Title: **OAKSTONE LOGO**



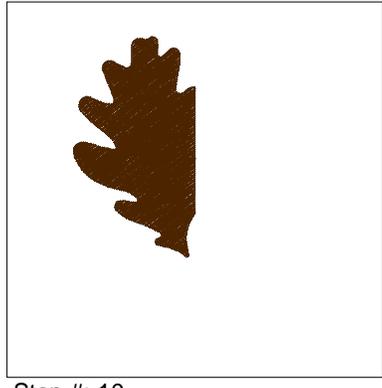
Stop #: 7  
Element:  
Code: 1000  
Name: Black  
Chart: Madeira Classic 40  
Stitches: 933  
Thread used: 10.61ft



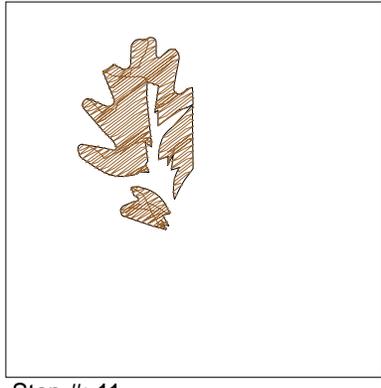
Stop #: 8  
Element:  
Code: 1257  
Name: Dark Brown  
Chart: Madeira Classic 40  
Stitches: 697  
Thread used: 9.10ft



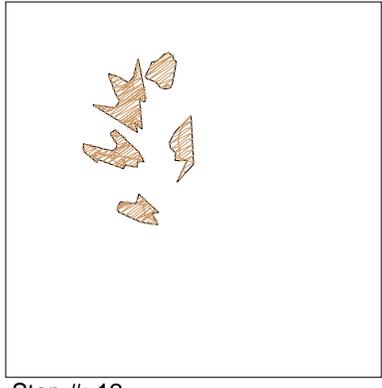
Stop #: 9  
Element:  
Code: 1001  
Name: White  
Chart: Madeira Classic 40  
Stitches: 2,719  
Thread used: 50.90ft



Stop #: 10  
Element:  
Code: 1257  
Name: Dark Brown  
Chart: Madeira Classic 40  
Stitches: 2,321  
Thread used: 45.70ft



Stop #: 11  
Element:  
Code: 1191  
Name: Brown  
Chart: Madeira Classic 40  
Stitches: 688  
Thread used: 11.45ft



Stop #: 12  
Element:  
Code: 1255  
Name: Light Brown  
Chart: Madeira Classic 40  
Stitches: 529  
Thread used: 7.51ft

Stitches: 23,192  
Height: 3.55 in  
Width: 3.15 in  
Colors: 6  
Colorway: Candle  
Zoom: 0.53

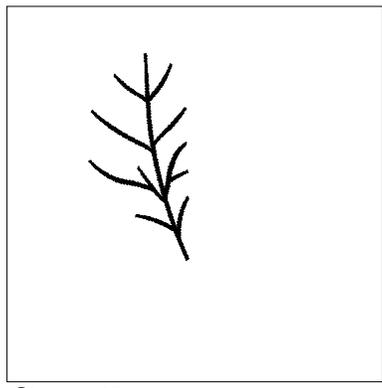
**Color Film**

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Stop #: 13  
Element:  
Code: 1000  
Name: Black  
Chart: Madeira Classic 40  
Stitches: 1,302  
Thread used: 15.40ft



Stop #: 14  
Element:  
Code: 1257  
Name: Dark Brown  
Chart: Madeira Classic 40  
Stitches: 3,768  
Thread used: 50.85ft



Stop #: 15  
Element:  
Code: 1164  
Name: Charcol Gray  
Chart: Madeira Classic 40  
Stitches: 1,022  
Thread used: 12.02ft